

642-114

Date: Tuesday, 10/03/2009 11:26:18 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUN-ON LANDING WEARPLATE KIT
Job Number : 46375A01	
Estimate Number : 13811	
P.O. Number :	Part Number : D206642149
This Issue : 10/03/2009 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SKIDTUBES	Drawing Revision : L
Previous Run : 46373A01	Material :
Written By :	Due Date : 19/03/2009 Qty: 1 Um: Each
Checked & Approved By : <u>JUD09.03.10</u>	
Comment : Est Rev:A 09-03-06 new issue DD verified by;	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

DC

DOCUMENT CONTROL

**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D206-642-149 CHG001

N/A *tg*

2.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0

B3805041

Wearplate Assembly Fwd, Low Gear

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Wearplate Assembly Fwd, Low Gear

batch: B346394 *9**HH*

4.0

B3805045

Wearplate Assembly Aft, Low Gear

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Wearplate Assembly Aft, Low Gear

batch: B346395

HH

09-03-19

5.0

AN337A

Bolt

**Comment:** Qty.: 7.0000 Each(s)/Unit Total : 7.0000 Each(s)

Bolt

batch: B346395

9/3/13

*10**SP*

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Seq. #:

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Description :

6.0

AN960JD10

Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total : 7.0000 Each(s)

Washer

batch: ~~M110523~~

M110523

50

7.0

MS21042L3

Nut



Comment: Qty.: 7.0000 Each(s)/Unit Total : 7.0000 Each(s)

Nut

batch: ~~M110523~~

50

8.0

D38731

Bushing



Comment: Qty.: 14.0000 Each(s)/Unit Total : 14.0000 Each(s)

Bushing

batch: ~~646402~~

9/3/13

50

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

N/A w/ est. now changed
all on 642.147

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-642-149

DO NOT PKG - GIVE TO

FINISHING FOR D206642-114(147)

B46373A
21 09-03-14

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/03/19

Job Completion



w 09-03-19